

Cutting List

Material	Reference	Dimension	Quantity
1 MELAM_PUIT, 16.0	HOR ESIPÕÕN1UKS	[350.0] × 95.0	1
2 MELAM_PUIT, 16.0	PÕHI1UKS	382.0] × 557.0	1
3 MELAM_PUIT, 16.0	PAREM KÜLG1UKS	722.0] × 557.0	1
4 MELAM_PUIT, 16.0	VASAK KÜLG1UKS	722.0] × 557.0	1
5 A_HDF, 3.0	TAGASEIN1UKS	734.0 × 374.0	1
6 MELAM_PUIT, 16.0	VERT TAGAPÕÕN1UKS	350.0] × 69.0	1
7 SMDF_KSK_P, 7.0	Simple Door [1]1UKS	615.0 × 224.0	1
8 MELAM_PUIT, 16.0	PÕHIAHI+SAHTEL_VAHEL_FILLER_EES	630.0] × [557.0]	1
9 MELAM_PUIT, 16.0	PAREM KÜLGAHI+SAHTEL_VAHEL_FILLER_EES	722.0] × 557.0	1
10 MELAM_PUIT, 16.0	VASAK KÜLGAHI+SAHTEL_VAHEL_FILLER_EES	722.0] × 557.0	1
11 MELAM_PUIT, 16.0	VAHEPÕHIAHI+SAHTEL_VAHEL_FILLER_EES	600.0] × 557.0	1
12 MELAM_PUIT, 16.0	VERT_TAGAPÕÕNAHI+SAHTEL_VAHEL_FILLER_EES	[600.0] × 98.0	1
13 SMDF_KSK_P, 7.0	ESIPANEELAHI+SAHTEL_VAHEL_FILLER_EES	474.0 × 18.0	1
14 SPL_KSK_P, 16.0	HOR ESIPÕÕNAVATUD_TOPELTPAREM_RAAMIGA	[408.0] × 98.0	1
15 SPL_KSK_P, 16.0	PÕHIAVATUD_TOPELTPAREM_RAAMIGA	423.0] × 557.0]	1
16 SMDF_KSK_P, 7.0	PAREM KÜLGAVATUD_TOPELTPAREM_RAAMIGA	618.0 × 438.0	1
17 SPL_KSK_P, 16.0	VASAK KÜLGAVATUD_TOPELTPAREM_RAAMIGA	722.0] × 557.0	1
18 A_HDF, 3.0	TAGASEINAVATUD_TOPELTPAREM_RAAMIGA	734.0 × 432.0	1
19 SPL_KSK_P, 16.0	VAHEKÜLGAVATUD_TOPELTPAREM_RAAMIGA	722.0] × 554.0	1
20 SPL_KSK_P, 16.0	VERT TAGAPÕÕNAVATUD_TOPELTPAREM_RAAMIGA	408.0] × 99.0	1
21 MELAM_PUIT, 16.0	HOR ESIPÕÕNLEMANS_PAREM_VAHEL_FILLER_EES	[972.0] × 95.0	1
22 MELAM_PUIT, 16.0	PÕHILEMANS_PAREM_VAHEL_FILLER_EES	1002.0] × [557.0]	1
23 MELAM_PUIT, 16.0	PAREM KÜLGLEMANS_PAREM_VAHEL_FILLER_EES	722.0 × 558.0	1
24 MELAM_PUIT, 16.0	VASAK KÜLGLEMANS_PAREM_VAHEL_FILLER_EES	722.0] × 557.0	1
25 HDF_3, 3.0	TAGASEINLEMANS_PAREM_VAHEL_FILLER_EES	734.0 × 996.0	1
26 TP_KSK_P, 19.0	FILLERLEMANS_PAREM_VAHEL_FILLER_EES	738.0 × 60.0	1
27 MELAM_PUIT, 16.0	LISAPANEELLEMANS_PAREM_VAHEL_FILLER_EES	738.0 × 560.0	1
28 MELAM_PUIT, 16.0	VERT TAGAPÕÕNLEMANS_PAREM_VAHEL_FILLER_EES	972.0] × 99.0	1
29 SMDF_KSK_P, 7.0	UKSLEMANS_PAREM_VAHEL_FILLER_EES	615.0 × 242.0	1
30 PUIT_20, 20.0	ESIMENE RAAMIDETAILNPM450_UKS_VAHEL	410.0 × 18.0	1
31 PUIT_20, 20.0	PAREM RAAMIDETAILNPM450_UKS_VAHEL	558.0 × 20.0	1
32 PUIT_20, 20.0	VASAK RAAMIDETAILNPM450_UKS_VAHEL	558.0 × 20.0	1
33 PUIT_20, 20.0	TAGUMINE RAAMIDETAILNPM450_UKS_VAHEL	410.0 × 20.0	1
34 SMDF_KSK_P, 7.0	ESIPANEELNPM450_UKS_VAHEL	615.0 × 324.0	1
35 MELAM_PUIT, 16.0	HOR ESIPÕÕNSB_1+2_VAHEL_FILLER_EES	[814.0] × 95.0	1
36 MELAM_PUIT, 16.0	PÕHISB_1+2_VAHEL_FILLER_EES	844.0] × [557.0]	1
37 MELAM_PUIT, 16.0	PAREM KÜLGSB_1+2_VAHEL_FILLER_EES	722.0] × 557.0	1
38 MELAM_PUIT, 16.0	VASAK KÜLGSB_1+2_VAHEL_FILLER_EES	722.0] × 557.0	1
39 A_HDF, 3.0	TAGASEINSB_1+2_VAHEL_FILLER_EES	734.0 × 838.0	1
40 MELAM_PUIT, 16.0	VERT TAGAPÕÕNSB_1+2_VAHEL_FILLER_EES	814.0] × 99.0	1
41 TP_KSK_P, 19.0	ESIPANEELSB_1+2_VAHEL_FILLER_EES	120.0 × 808.0	1
42 SMDF_KSK_P, 7.0	ESIPANEEL [1]SB_1+2_VAHEL_FILLER_EES	184.5 × 688.0	1
43 SMDF_KSK_P, 7.0	ESIPANEEL [1]SB_1+2_VAHEL_FILLER_EES	184.5 × 688.0	1
44 MELAM_PUIT, 16.0	HOR ESIPÕÕNSB_1+2METKORVI_VAHEL_FILLER_EES	[568.0] × 95.0	1
45 MELAM_PUIT, 16.0	PÕHISB_1+2METKORVI_VAHEL_FILLER_EES	598.0] × [557.0]	1
46 MELAM_PUIT, 16.0	PAREM KÜLGSB_1+2METKORVI_VAHEL_FILLER_EES	722.0] × 557.0	1
47 MELAM_PUIT, 16.0	VASAK KÜLGSB_1+2METKORVI_VAHEL_FILLER_EES	722.0] × 557.0	1
48 A_HDF, 3.0	TAGASEINSB_1+2METKORVI_VAHEL_FILLER_EES	734.0 × 592.0	1
49 MELAM_PUIT, 16.0	VERT TAGAPÕÕNSB_1+2METKORVI_VAHEL_FILLER_EES	568.0] × 99.0	1
50 TP_KSK_P, 19.0	ESIPANEELSB_1+2METKORVI_VAHEL_FILLER_EES	120.0 × 562.0	1
51 SMDF_KSK_P, 7.0	ESIPANEEL [1]SB_1+2METKORVI_VAHEL_FILLER_EES	492.0 × 442.0	1
52 MELAM_PUIT, 16.0	HOR ESIPÕÕNSB_1+3_VAHEL_FILLER_EES	[636.0] × 95.0	1
53 MELAM_PUIT, 16.0	PÕHISB_1+3_VAHEL_FILLER_EES	666.0] × [557.0]	1
54 MELAM_PUIT, 16.0	PAREM KÜLGSB_1+3_VAHEL_FILLER_EES	722.0] × 557.0	1
55 MELAM_PUIT, 16.0	VASAK KÜLGSB_1+3_VAHEL_FILLER_EES	722.0] × 557.0	1
56 HDF_3, 3.0	TAGASEINSB_1+3_VAHEL_FILLER_EES	734.0 × 660.0	1

Cutting List (Next)

Material	Reference	Dimension	Quantity
57 MELAM_PUIT, 16.0	VERT TAGAPÕÕNSB_1+3_VAHEL_FILLER_EES	636.0] × 99.0	1
58 TP_KSK_P, 19.0	ESIPANEELSB_1+3_VAHEL_FILLER_EES	120.0 × 630.0	1
59 SMDF_KSK_P, 7.0	ESIPANEEL [1]SB_1+3_VAHEL_FILLER_EES	82.0 × 510.0	1
60 SMDF_KSK_P, 7.0	ESIPANEEL [1]SB_1+3_VAHEL_FILLER_EES	82.0 × 510.0	1
61 SMDF_KSK_P, 7.0	ESIPANEEL [1]SB_1+3_VAHEL_FILLER_EES	82.0 × 510.0	1
62 MELAM_PUIT, 16.0	PÕHIVALAMU800_VAHEL	798.0] × [557.0]	1
63 MELAM_PUIT, 16.0	PAREM KÜLGVALAMU800_VAHEL	722.0] × 557.0	1
64 MELAM_PUIT, 16.0	VASAK KÜLGVALAMU800_VAHEL	722.0] × 557.0	1
65 MELAM_PUIT, 16.0	VERT_PÕONVALAMU800_VAHEL	127.0 × 768.0]	1
66 SMDF_KSK_P, 7.0	ESIPANEELVALAMU800_VAHEL	480.0 × 674.0	1
TOTAL			66

Required Panels

Material	Dimension	Quantity	Surface
A_HDF, 3.0	2800.0 × 2050.0	1	5.74 m²
HDF_3, 3.0	2800.0 × 2050.0	1	5.74 m²
MELAM_PUIT, 16.0	2800.0 × 2050.0	3	17.22 m²
PUIT_20, 20.0	2800.0 × 2050.0	1	5.74 m²
SMDF_KSK_P, 7.0	2800.0 × 2050.0	1	5.74 m²
SPL_KSK_P, 16.0	2800.0 × 2050.0	1	5.74 m²
TP_KSK_P, 19.0	2800.0 × 2050.0	1	5.74 m²

Edges List

Material	Thickness	Length	Cost
ABS_PUIT	0.0 mm	32.98 m	51,78 €
ABS	0.0 mm	0.60 m	0,94 €
SP_KSK_P	0.0 mm	3.65 m	9,48 €
TOTAL		37.23 m	62,20 €

Cutting Maps List

	Material	Dimension	Quantity	Pieces	Off-Cuts Rate	Net Cost
1	A_HDF, 3.0	2800.0 × 2050.0	1	4	70.95 %	66,35 €
2	HDF_3, 3.0	2800.0 × 2050.0	1	2	78.55 %	48,24 €
3	MELAM_PUIT, 16.0	2800.0 × 2050.0	1	17	9.30 %	238,60 €
4	MELAM_PUIT, 16.0	2800.0 × 2050.0	1	16	17.56 %	222,54 €
5	MELAM_PUIT, 16.0	2800.0 × 2050.0	1	2	97.09 %	26,17 €
6	PUIT_20, 20.0	2800.0 × 2050.0	1	4	99.16 %	11,07 €
7	SMDF_KSK_P, 7.0	2800.0 × 2050.0	1	12	69.78 %	91,60 €
8	SPL_KSK_P, 16.0	2800.0 × 2050.0	1	5	80.12 %	61,24 €
9	TP_KSK_P, 19.0	2800.0 × 2050.0	1	4	94.77 %	26,43 €
TOTAL			9	66	68.59 %	792,24 €

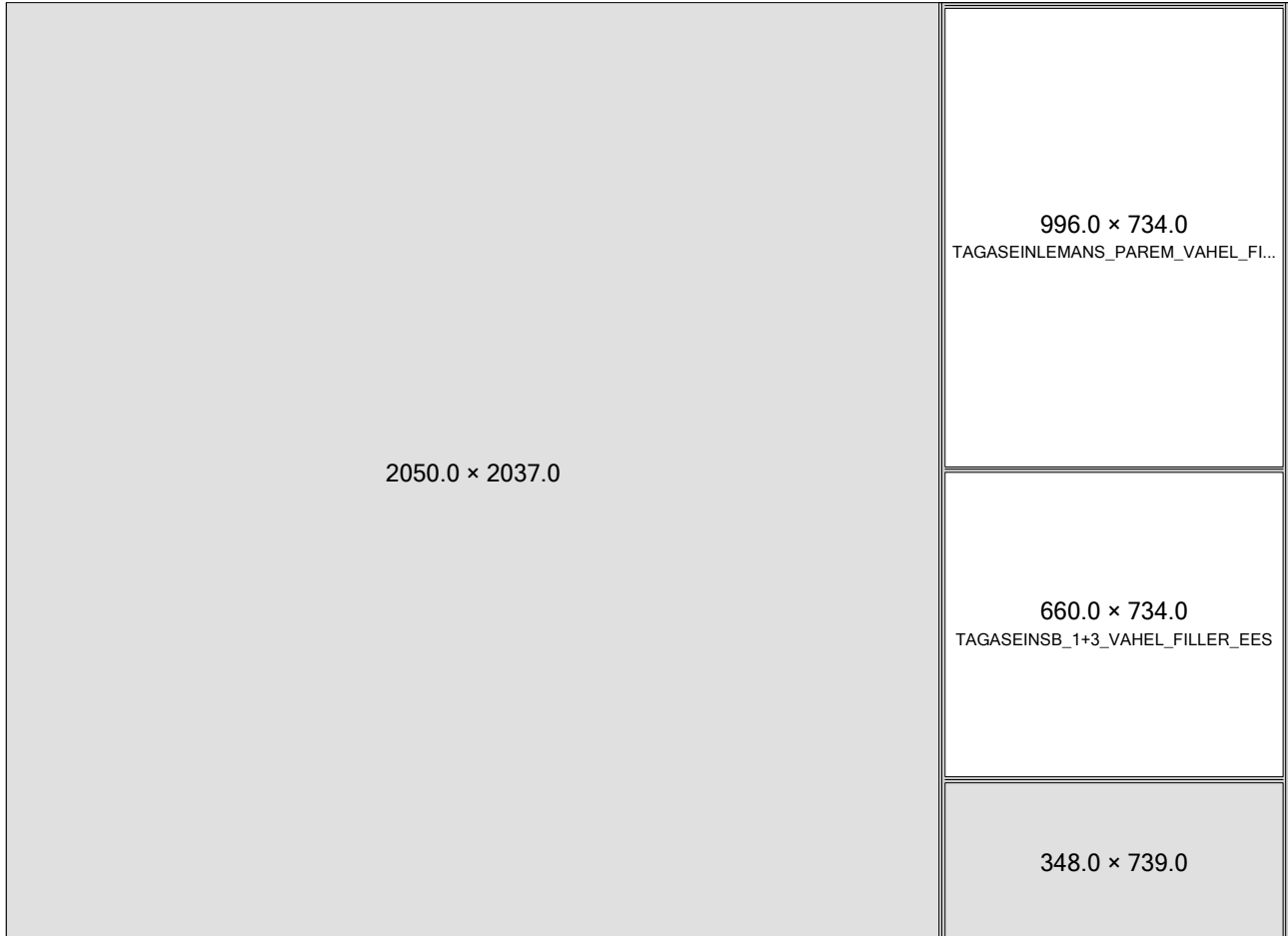
Recapitulatory

Technical Data		Costs	
Number of required Panels	9	Pieces Cost	520,41 €
Number of Cutting Maps	9	Panels Cost	1 656,23 €
Total Panels Surface	51.66 m ²	Off-Cuts Cost	1 135,82 €
Pieces Total Surface	16.23 m ²	Unrecoverable Off-Cuts Cost	91,24 €
Off-Cuts Rate	68.59 %	Cutting Linear Cost	118,40 €
Unrecoverable Off-Cuts Rate	5.51 %	Edges Cost	62,20 €
Cutting Linear	118.40 m	Total Net Cost	792,24 €
Edges Linear	37.23 m		

1/9 -- A_HDF, 3.0 -- 2050.0 × 2800.0 -- Unique Sample

739.0 × 484.0	734.0 × 374.0 TAGASEIN1UKS	734.0 × 432.0 TAGASEINAVATUD_T...	734.0 × 592.0 TAGASEINSB_1+2METKORVI_V...	734.0 × 838.0 TAGASEINSB_1+2_VAHEL_FILLER_EES
1287.0 × 2800.0				

2/9 -- HDF_3, 3.0 -- 2050.0 × 2800.0 -- Unique Sample



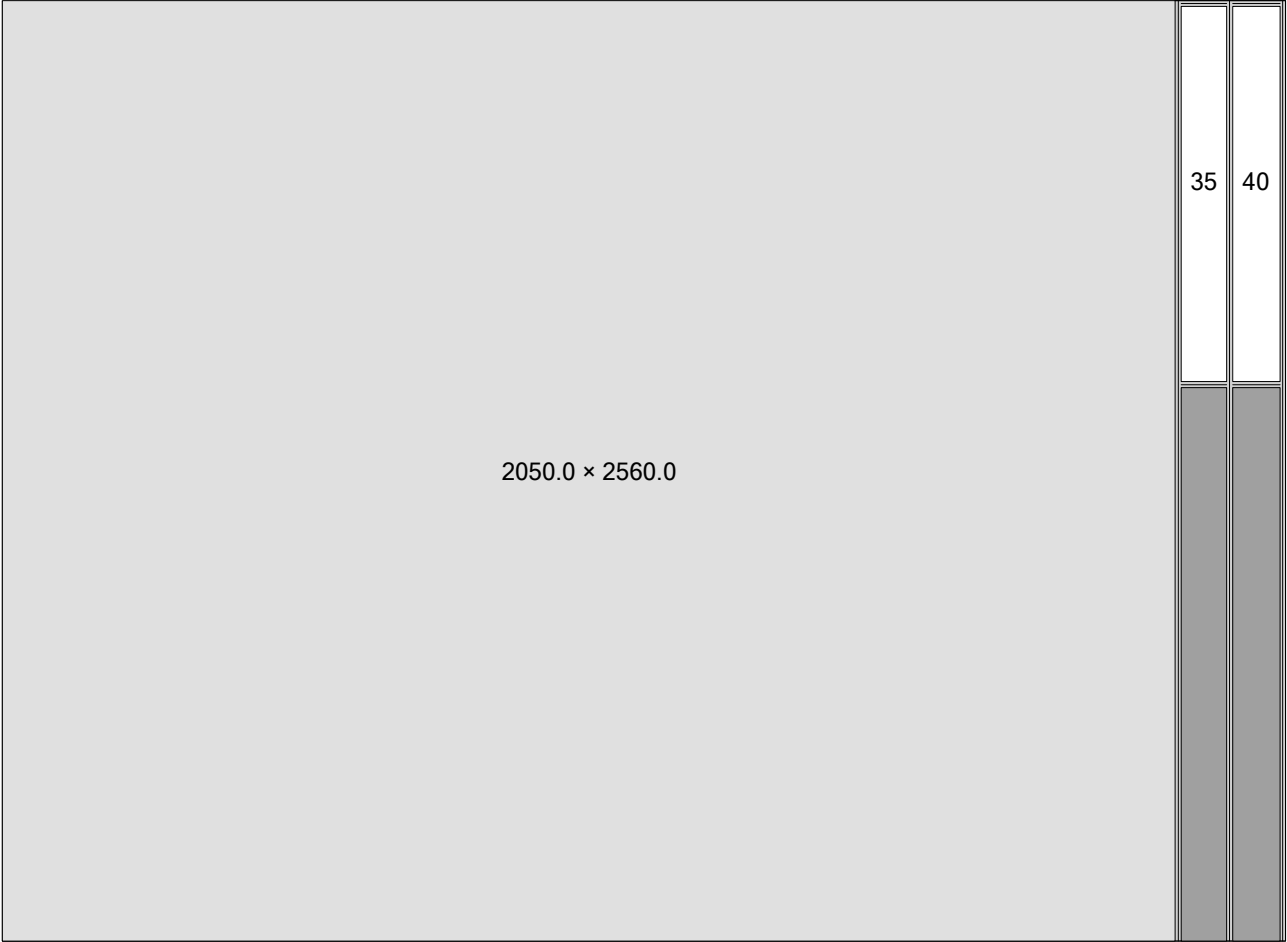
3/9 -- MELAM_PUIT, 16.0 -- 2050.0 × 2800.0 -- Unique Sample

6	557.0 × 382.0] PÕHI1UKS	722.0] × 557.0 PAREM KÜLGAHI+SAHTEL_V...	722.0] × 557.0 VASAK KÜLG1UKS	722.0] × 557.0 PAREM KÜLG1UKS	722.0 × 558.0 PAREM KÜLGLEMANS_PARE...
	153.0 × 387.0				
	[557.0] × 598.0] PÕHISB_1+2METKORVI_VAHEL...	557.0 × 600.0] VAHEPÕHIAHI+SAHTEL_VAHEL...	557.0 × 722.0] VASAK KÜLGAHI+SAHTEL_VAHEL_FIL...		[557.0] × 798.0] PÕHIVALAMU800_VAHEL
1	557.0 × 722.0] VASAK KÜLGLEMANS_PAREM_VAHEL...	[557.0] × 844.0] PÕHISB_1+2_VAHEL_FILLER_EES		[557.0] × 1002.0] PÕHILEMANS_PAREM_VAHEL_FILLER_EES	
	95.0 × [972.0]	99.0 × 972.0]			127.0 × 768.0], VERT_PÕÕNVALAMU800_VAHEL

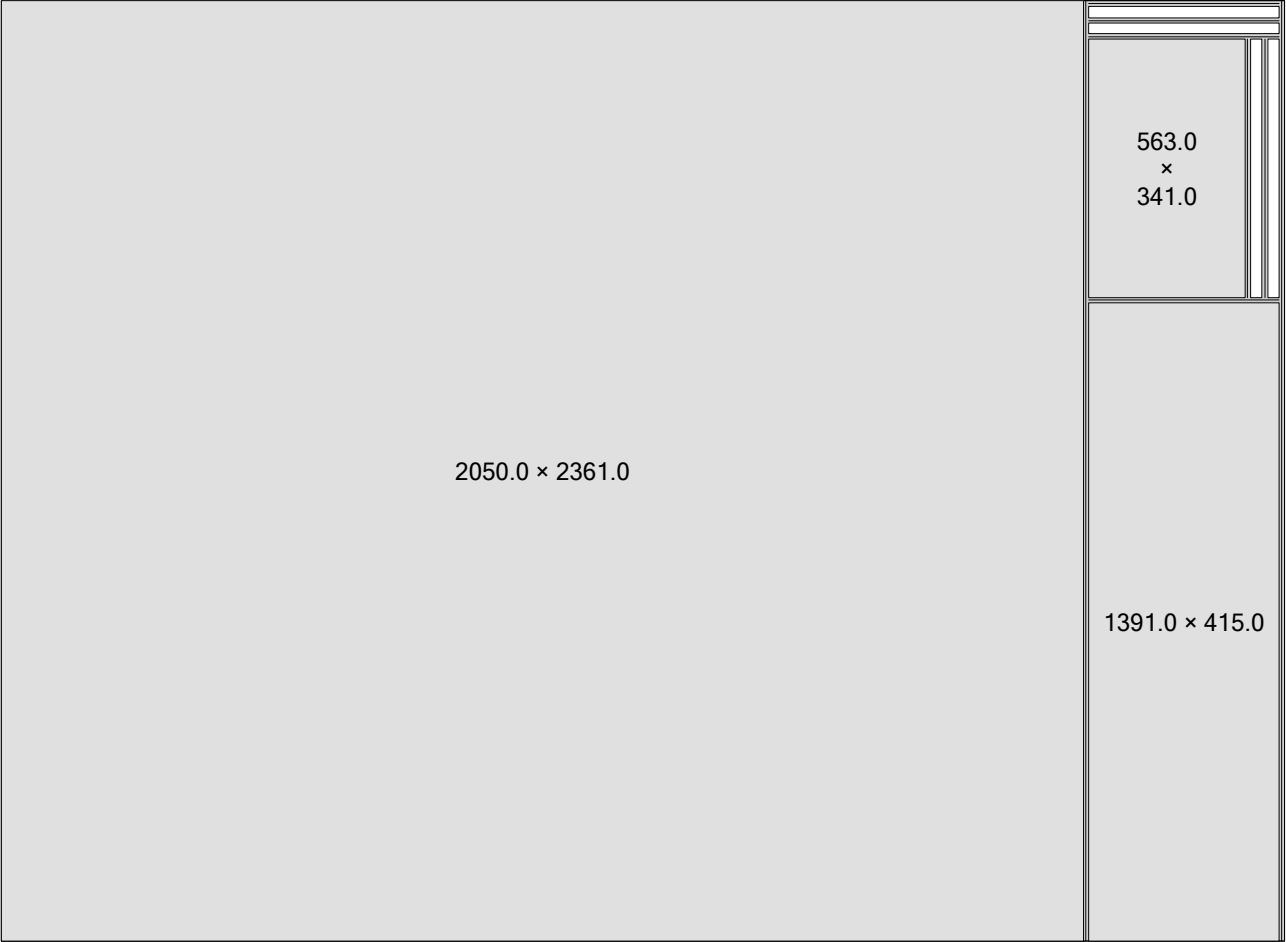
4/9 -- MELAM_PUIT, 16.0 -- 2050.0 × 2800.0 -- Unique Sample

52	12	49	57	722.0] × 557.0 VASAK KÜLGSB_1+2METKO...	722.0] × 557.0 PAREM KÜLGSB_1+2METKO...	722.0] × 557.0 VASAK KÜLGSB_1+2_VAHEL...	722.0] × 557.0 PAREM KÜLGSB_1+2_VAHEL...
44	630.0] × [557.0] PÕHIAHI+SAHTEL_VAHEL_FI...	557.0 × 722.0] PAREM KÜLGSB_1+3_VAHEL_FILLER_...	560.0 × 738.0 LISAPANEELLEMANS_PAREM_VAHEL_...	666.0] × [557.0] PÕHISB_1+3_VAHEL_FILLER...	97.0 × 727.0	94.0 × 743.0	
562.0 × 571.0	557.0 × 722.0] VASAK KÜLGVALAMU800_VAHEL	557.0 × 722.0] PAREM KÜLGVALAMU800_VAHEL	557.0 × 722.0] VASAK KÜLGSB_1+3_VAHEL_FILLER...				

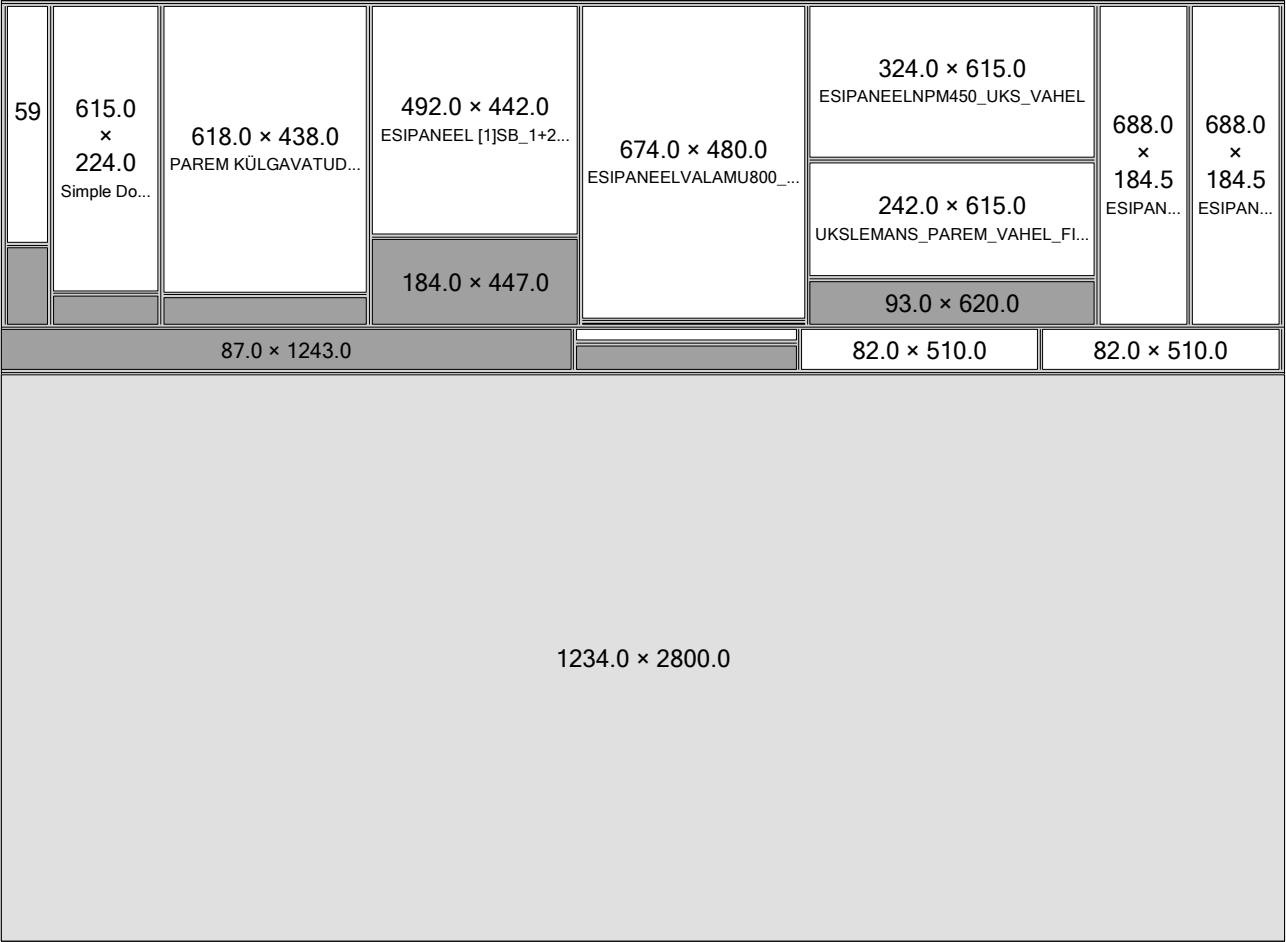
5/9 -- MELAM_PUIT, 16.0 -- 2050.0 × 2800.0 -- Unique Sample



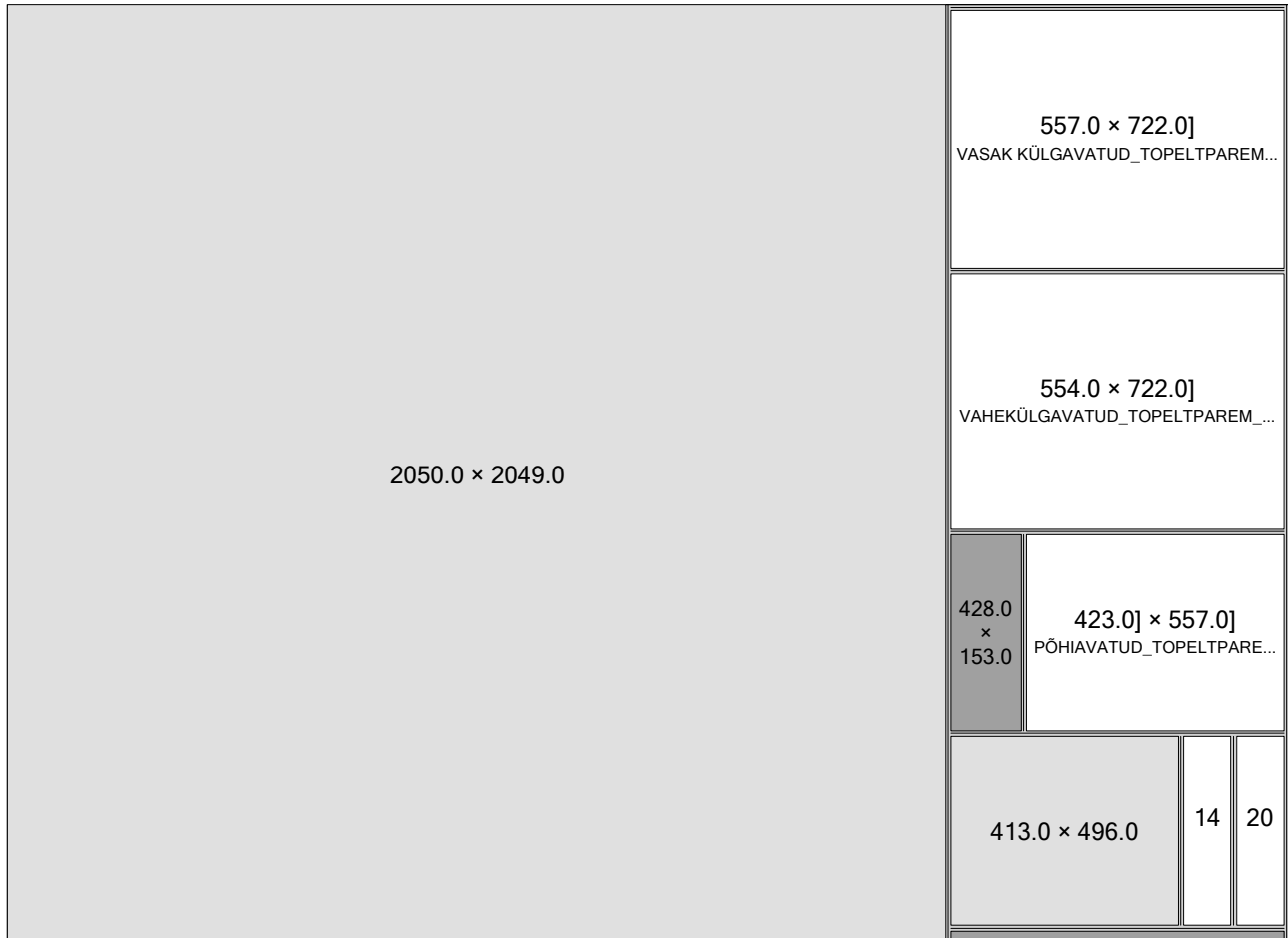
6/9 -- PUIT_20, 20.0 -- 2050.0 × 2800.0 -- Unique Sample



7/9 -- SMDf_KSK_P, 7.0 -- 2050.0 × 2800.0 -- Unique Sample



8/9 -- SPL_KSK_P, 16.0 -- 2050.0 × 2800.0 -- Unique Sample



9/9 -- TP_KSK_P, 19.0 -- 2050.0 × 2800.0 -- Unique Sample

